



BULLETIN 83-21 Rev. 0217





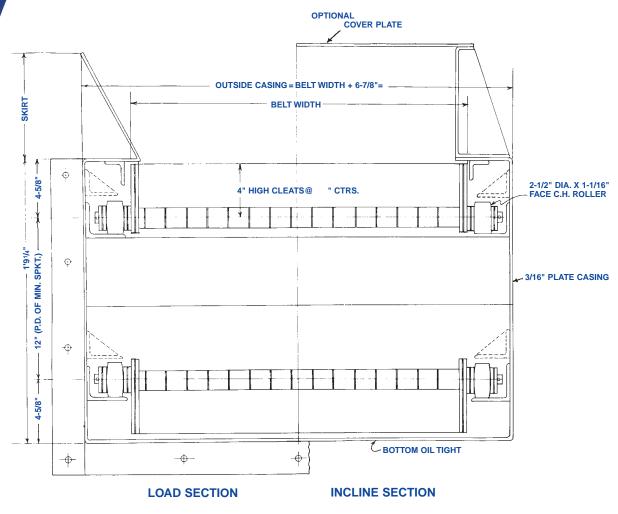
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APPLICATIONS:

Ideally applicable for long and central collector conveyors in systems. Heavy scrap and parts conveying. Heavy duty applications where lighter duty conveyors are not applicable.



FORMED OIL TIGHT CASING WITH STRAIGHT FACED ROLLERS

NO. USA-600:

SIDE WINGS:

PITCH: 6" – accuracy held to plus or minus .001" minus .002".

APRON Special No. 5 gauge steel with integral formed hinge loop for thru spanner tube formed with precision dies with hinge loops accurately straightened by

special sizing equipment. Can be furnished plain, perforated, or pimpled.

Exclusive J.C.I. radial design feature of special 1/4" thick Exten steel welded

to form a continuous overlapping side with close tolerances arranged for thru axle to pass thru to form an integral apron. Flush surface on inside.

SIDE BARS: Inside and outside chain 1/4" thick Exten steel side bars.

SPANNER TUBES: Special 1" O.D. with close tolerance to insure strength and maintain

flexibility.

THRU ROD: 3/4" diameter – C-1045 C.R. steel, ends heat treated and milled for side bar

to prevent rod from rotating.

CHAIN BUSHINGS: Heavy wall for accuracy and roundness with ends milled to fit special

punched side bar to prevent rotating.

ROLLERS: 2½" diameter x 1½6" tread or 3" diameter single flange rollers with 1½6" tread observed allow iron with bore held to 002" tolerance on

tread, chrome-nickel alloy iron with bore held to .002" tolerance on bushing.

* Cast or flame cut sprockets with various number of teeth and bores available.

EXAMPLES:

Steel Mills
Forge Shops
Die Cast Shops
Scrap Handling
Refuse Handling

