





GENERAL DATA	
1. TYPE OF MATERIAL HANDLED	
2. VOLUME	
3. MAXIMUM SIZE	
4. MAXIMUM WEIGHT	
5. CONVEYOR TO HAVE 1/4H.P. 230/460 V. 3 PH. 60 CY. 14.38R.P.M. GEARMOTOR DRIVE AND ROLLER CHAIN DRIVE TO HEADSHAFT	
FOR CONSTANT SPEED OF 6 F.P.M.	
6. DRIVE MOUNTED NEAR SIDE WITH RATCHET CLUTCH ON DRIVEN SPROCKET	
7. CHAIN DRIVE TO HAVE TOTALLY ENCLOSED SHROUD	
8. WITH BOTTOM PLATE "COOLANT-TIGHT"	
9. WITH COVER PLATE © INCLINE	.
10. TYPICAL CROSS SECTION SEE VIEW(S) SECTIONS "A-A" & "B-B"	.
11. CONVEYOR TO BE PAINTED 1 PRIMER COAT MACHINERY GRAYJCI#20-1014	.   4
12. CONVEYOR TO BE PAINTED 1 FINISH COAT NONE	
13. GUARDS TO BE PAINTED 1 COAT SAFETY ORANGE #F78E28-4357	
14. MOTOR TO BE FURNISHED BY	
15. MOTOR CONTROLS AND WIRING BY PURCHASER	
16. BELT SPECS. 2.50" PITCH x 12.00" WIDE US-241 PIMPLED BELT WITH	

. 1.50" x 1.00" x 12 GA. FORMED ANGLE CLEATS SPOT WELDED TO THE BELT @

. 12.50" CENTERS & (4) WIPER CLEATS EQUALLY SPACED ON THE BELT

Manufacturing Technology

Founded 1902 as National Machine Tool Builders' Association

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										ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
					2	5/11/12	TGR	12-086	ADDED T03,T04,T05 & T06	UNLESS OTHERWISE NOTED ON THE DRAWING, TOLERANCES SHALL BE AS SPECIFIED IN THE JCI TOLERANCE STANDARD, WHICH IS FOUND IN SECTION 120 OF JORGENSEN
					1	2/19/10	DD	10-057	ADDED JCI PAINT #	ENGINEERING STANDARDS  MANUAL  DO NOT SCALE DRAWING
NO.	DATE	BY	ECN	REMARKS	NO.	DATE	BY	REVISION REV	REMARKS ONS	THIRD ANGLE PROJECTION
REVISIONS						AUTOCAD DRAWING DO NOT UPDATE MANUALLY				

CONVEYORS AND HANDLING EQUIPMENT FOR METAL WORKING INDUSTRIES CONVEYORS, INC. R

PH #:(262)242-3089 10303 N. BAEHR RD. MEQUON, WI 53092 FAX "#:(262)242-4382 JCI STOCK UNITS - 12.00" WIDE FINAL ASSEMBLY

DATE: 12/1/00 FIRST Q-971057 NGLE PROJECTION DRAWN: JJBDATE: 12/1/00 SCALE: 1/8 SIMILAR TO DWG. NO. DWG. NO.: 41-5762-TXX

JORGENSEN CONVEYOR, S INC.

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