Product Selector Matrix

Machine Tool Applications



| TYPE OF CHIP | | PRODUCT TYPE | | | | | | | |
|------------------|---|------------------------|-------------------------|------------------------|--------------|------------|----------|----------------------|-----------------|
| | | Metal Belt Conveyor | Drag Flight Conveyor | EcoFilter® Conveyor | Filterveyor® | | Magnetic | Gravity Paper | Vacuum Paper |
| | | | | | Single Stage | Dual Stage | Conveyor | Media Filter | Media Filter |
| Steel | Bushy & Tight (Birds Nest) | 0 | | 0 | | 0 | | | |
| | Bushy & Loose | 0 | | 0 | | • | | | |
| | Broken Chips (6's & 9's) Fine Chips (Free Flow Granular) Swarf Sludge | 0 | 0 | 0 | • | 0 | 0 | | |
| | | | 0 | | 0 | | • | | |
| | | | • | | | | • | 0 | 0 |
| Cast Iron | Broken Chips (6's & 9's) | | 0 | | | | O | 0 | 0 |
| | Fine Chips (Free Flow Granular) Swarf Sludge | | 0 | | | | 0 | • | O |
| | | | • | | | | • | • | • |
| Aluminum | Bushy & Tight (Birds Nest) | 0 | | 0 | | 0 | | | |
| | Bushy & Loose Broken Chips (6's & 9's) | 0 | | • | | 0 | | | |
| | | | 0 | 0 | | O | | | |
| | Fine Chips (Free Flow Granular) | | 0 | | 0 | | _ | | |
| | Swarf Sludge | | 0 | | | | | 0 | 0 |
| Brass | Bushy & Tight (Birds Nest) | 0 | | 0 | | 0 | | | |
| | Bushy & Loose Broken Chips (6's & 9's) Fine Chips (Free Flow Granular) Swarf Sludge | • | | • | | 0 | | | |
| | | | 0 | • | 0 | 0 | | | |
| | | | • | | • | | | | |
| | | | 0 | | | | | • | • |
| Composites | Bushy & Tight (Birds Nest) | 0 | | 0 | | 0 | | | |
| | Bushy & Loose Broken Chips (6's & 9's) Fine Chips (Free Flow Granular) Swarf Sludge | 0 | | • | | O | | | |
| | | 0 | 0 | 0 | | 0 | | | |
| | | | 0 | | 0 | | | O | • |
| | | | 0 | | | _ | | 0 | 0 |
| Dullatin 02.7 Da | | | | | | Often Head | Occasion | | Not Appropriate |

Bulletin 02-7 Rev 1121

Often Used

Occasionally Used

■ Not Appropriate